KYZEN
Where Science and Care Converge.

PRODUCT BULLETIN

METALNOX® M6318

Mil-Specification Compliant Alkaline Precision Cleaner

METALNOX M6318 is designed to clean aluminum, titanium and other materials commonly used in the military and aerospace industries. M6318 was tested and conforms to many AMS and ASTM specifications including ASTM F-1110 (Sandwich Corrosion).

- **Safe for Magnesium, Aluminum, and Titanium**
- **Splits Oils for Effective Removal from Wash Bath**
- **Longer Bath Life/Cleaner Parts**
- **Rinses Freely for a Spot-Free Finish**

Rolls-Royce MRO approved: (SPM for LiftSystems and for AE 2100 engine)
Boeing approved: (BACB20J - REV A)

PRODUCT PROPERTIES	
pH (10g/L)	10.8
FLASH POINT	None to Boiling
BOILING POINT	>208°F / 98°C
WATER SOLUBLE	Complete
VOC, @ 10%	0.6 g/L

TYPICAL PROCESSES	
APPLICATION	Spray or Immersion
CONCENTRATION	5-25%
TEMPERATURE	Ambient to 150°F / 65°C
RINSE	Optional
DRY	Air

The above process parameters are recommendations based on extensive testing done in KYZEN's application lab. Your KYZEN sales representative can assist you in optimizing your process parameters.

STORAGE AND HANDLING

- Packaged in Polyethylene Containers
- Store at 5-50°C/41-122°F in Original Container
- Standard Chemical Handling Practices
- Shelf Life of 5 Years, in Sealed Containers of 5 gallons / 25 liters or more

AVAILABILITY

- 1 Gallon
- 5 Gallons
- 55 Gallons
- 5 Liters*
- 25 Liters*
- 200 Liters*

* Liters Available in South Asia and Europe

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ENVIRONMENTAL, HEALTH AND SAFETY REGULATIONS

METALNOX M6318 is RoHs compliant and Halogen-free in accordance with RoHS Directive (EU) 2015/863 and EN 14582:2016. M6318 has a negligible global warming potential, is not regulated as an Ozone Depleting Chemical in the United States, and is not listed as a Hazardous Air Pollutant. Refer to the Safety Data Sheet for more information.

REACH ✓ KYZEN is an ISO 9001:2015 company.

COMPATIBILITY

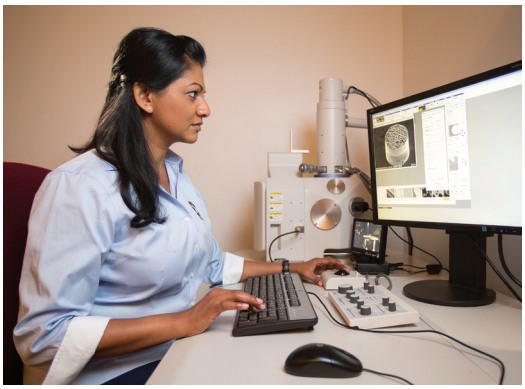
METALNOX M6318 is compatible with all materials of construction used in industrial parts cleaning systems and processes. For specific compatibility information, please contact your KYZEN representative.

FREE CLEANING TRIALS AND PROCESS OPTIMIZATIONS

KYZEN will conduct complimentary trials at your factory or "risk-free" testing in one of our global Applications Laboratories in North America, Asia or Europe to ensure you achieve your goal. Increase your yields and product reliability by identifying and tuning the critical parameters of your cleaning process. With our commitment to science and understanding process, KYZEN has the flexibility to simulate and refine any cleaning process – including yours!

Each laboratory is fully equipped with an extensive array of cleaning and analytical equipment, including, but not limited to:

- *Batch Washers*
- *In-Line Washers*
- *Ultrasonic Systems*
- *SUI Systems*
- *Vapor Degreasers*
- *GC (TCD and FID)*
- *Scanning Electron Microscope (SEM)*
- *Ion Chromatography*
- *FTIR Spectrophotometer*
- *Humidity Chamber*
- *High Powered Microscopes*



Aqueous, Semi-Aqueous and Vapor Phase Chemistries • Process Evaluation and Optimization
Contract Cleaning • Cleanliness Testing • Soil Analysis

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